

# PATENT ABSTRACTS OF JAPAN

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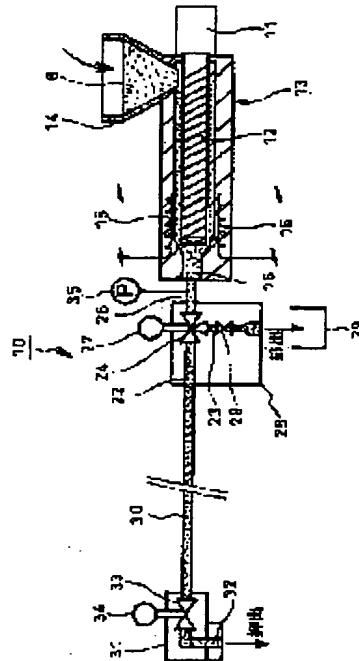
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## (54) RESIN EXTRUDER, AND RESIN EXTRUSION-MOLDING

### (57) Abstract:

**PROBLEM TO BE SOLVED:** To stably change the extrusion amount of a resin material, and easily recover the excessive resin material.

**SOLUTION:** To a location being adjacent to the discharging port 16 of an extruder 13, a switching block 25 having a built-in switching valve 24 which can be switched to a resin feeding port 22 and a resin discharging port 23, is connected, and to the resin feeding port 22 of the switching block 25, a die 31 equipped with a flow rate regulating valve 33 communicating with a nozzle opening 32, is connected with a resin feeding pipe 30.



### LEGAL STATUS

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